



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D4775-041
Job Sheet 171506



Part No: D4775-041

Job Qty: 10 ea

Part Name: Strut Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/2/18

Job Tracking No:

Due Date: 2/9/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C SHEET 1 IPP REV:A 13.02.28 NEW ISSUE DD VERF:JFS IPP REV:B 13.08.26 PB1 DD
VERF:JLM IPP REV:C 13.09.26 AS PER REV.B DD VERF:JLM IPP REV:D 14.01.10 AS PER REV.C DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	2/8/18	2/8/18	0.00	0.00	Start Up Stores/Pkg-1		FF
110	Packaging	10 pcs	2/8/18	2/8/18	0.00	0.00	Packaging1-5		FF
120	Small Fab	10 pcs	2/9/18	2/9/18	0.00	4.15	Small Fab-7		FF DAS
130	QC	10 pcs	2/9/18	2/9/18	0.00	0.00	QC5		38
140	Packaging	10 pcs	2/9/18	2/9/18	0.00	0.00	Packaging3-2	ST35T	FF FEB 15 2018
150	QC21-SA	10 Ea	2/9/18	2/9/18	0.00	0.00	QC21		

Part Op 120 - 1- APPLY PROSEAL ON D4776-1 STRUT AND ASSEMBLE AS PER DWG A/R PROSEAL
Descriptions: BATCH: 138708 2- ENSURE HELICOIL DOES NOT BLOCK HOLE (SEE NOTE 9)

DAS
21
9-80

FEB 15 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A	399 Bolt	20 Ea (2 ea)	90-Start up Operation	5041477
D4775-1	Strut Tube	10 Ea (1 ea)	90-Start up Operation	5041887
D4776-1	Basket Strut Clevis	10 Ea (1 ea)	90-Start up Operation	5041466
D4776-5	115 Spacer	40 Ea (4 ea)	90-Start up Operation	5014805
D4777-1	116 Rod End Bearing	10 Ea (1 ea)	90-Start up Operation	5010674
MS21042L3	303 Nut	20 Ea (2 ea)	90-Start up Operation	5037284-1
MS21209-F615	9 A Heli-Coil	10 Ea (1 ea)	90-Start up Operation	5026781

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-10A	20	66	0
	D4775-1	10	0	0
	D4776-1	10	18	0
	D4776-5	40	105	0
	D4777-1	10	30	0
	MS21042L3	20	2,192	0
	MS21209-F615	10	51	0



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Container No: S042273



Part: D4775-041

Serial No/Batch: S042273

Revision: D4775

Inspector:

Date: 02/14/18 11:02 AM

Part Specifications
Specifications could not be found.

Plex 2/2/18 7:50 AM dart.lacelle.linda